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D139-1019-014
Job Sheet 199332



Part No: D139-1019-014 Job Qty: 1 pcs

Part Name: AW139 Skylight Window, Bronze - RH



Part Weight: 0 lbs Status: New Priority: Medium
Job Created: 8/19/19 Job Tracking No:
Due Date: 8/26/19 Created By: Jennifer Renwick
Type: Stock Description:

Note: IIN-D139-1019 REV.F IPP REV:A 18.09.05 AS PER IIN REV.E DD VERF:JFS IPP REV:B 19.07.23 AS PER IIN REV.F DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs	8/26/19		0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		

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Container No: S206991



Part: D139-1019-014
Job No: 199332
Serial No/Batch: S206991

Revision: F
Inspector:
Exp Date:

Instructions: TC STC SH16 - 30 Issue Date: FA0267C SR03807NY 16/09/30, EASA STI

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120	QC 4	1 pcs	8/26/19	0.00 0.00	Packaging 1 - 27	
					Packaging 1 - 28	
					Packaging 1 - 29	
					Packaging 1 - 30	
					Packaging 1 - 31	
					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
					QC 4 - 28	
					QC 4 - 58	
					QC 4 - 69	
					QC 4 - 9	
130	Packaging 3-1 - Stock - B4B	1 pcs	8/26/19	0.00 0.00	QC 4 - 46	
					QC 4 - 68	
					QC 4 - 72	
					QC 4 - 74	
					QC 4 - 75	
					Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	

Max B. DAS 75 9-89 8/24/2019

Max B. DAS 75 9-89 8/24/2019

				Packaging 3 - 36 - B4B		
C - 1 - B4B	1 pcs	8/26/19	0.00 0.00	DC - 1 - B4B		
				DC - 2 - B4B		AUG 26 2019
40 QC 21 - FG	1 pcs	8/26/19	0.00 0.00	QC 21 - FG - 21		
				QC 21 - FG - 70		
				QC 21 - SA - 53		AUG 26 2019
				Broussard		

Part Op 110 - Packaging1-1 (Pick Kit)
Descriptions: 120 - (QC4- 100% Inspect kits for completeness)
130 - Identify and pack for shipping as per PPP IIN-D139-1019-014 Location:
135 - (Document Control) Photocopy bluefile & type labels per PPP IIN-D139-1019-014 CHG002
140 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN525-10R14	Screw	24 Ea (24 ea)	110-Packaging 1 - Pick Kit	FM1373A1-0
D5621-044	Skylight Window Assembly, RH Tinted	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	- 5205836
D5650-041	Bushing Assembly	30 pcs (30 ea)	110-Packaging 1 - Pick Kit	5199953
D5654-1-105	Seal	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5180509
D5674-1	Drill Bit	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	- 5205839
NAS1149D0332J	Washer	24 Ea (24 ea)	110-Packaging 1 - Pick Kit	5178378
PR1425B1/2	Sealant	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5201018

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	AN525-10R14	24	436	0
	D5621-044	1	3	0
	D5650-041	30	87	0
	D5654-1-105	1	23	0
	D5674-1	1	6	0
	NAS1149D0332J	24	2,218	0
	PR1425B1/2	2	13	0

Part Specifications

Specifications could not be found.

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4.0 WEIGHT AND BALANCE

The following is the weight of the D139-1019-011/-012/-013/-014 Skylight Window Replacement Kit. It is the responsibility of the installer to account for the weight and balance of all removed parts.

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D139-1019-011 Skylight Window Replacement Kit, LH	7.25 lb 3.26 kg	-24.2 in -0.62 m	-175.5 in lb -2.02 m kg	137.6 in 3.50 m	997.6 in lb 11.41 m kg
D139-1019-012 Skylight Window Replacement Kit, RH	7.25 lb 3.26 kg	+24.2 in +0.62 m	175.5 in lb 2.02 m kg	137.6 in 3.50 m	997.6 in lb 11.41 m kg
D139-1019-013 Skylight Window Replacement Kit, LH	7.25 lb 3.26 kg	-24.2 in -0.62 m	-175.5 in lb -2.02 m kg	137.6 in 3.50 m	997.6 in lb 11.41 m kg
D139-1019-014 Skylight Window Replacement Kit, RH	7.25 lb 3.26 kg	+24.2 in +0.62 m	175.5 in lb 2.02 m kg	137.6 in 3.50 m	997.6 in lb 11.41 m kg

5.0 PARTS LIST

Qty -011	Qty -012	Qty -013	Qty -014	Part Number	Description
X				D139-1019-011	SKYLIGHT WINDOW REPLACEMENT KIT, LH (CLEAR)
	X			D139-1019-012	SKYLIGHT WINDOW REPLACEMENT KIT, RH (CLEAR)
		X		D139-1019-013	SKYLIGHT WINDOW REPLACEMENT KIT, LH (BRONZE TINT)
			X	D139-1019-014	SKYLIGHT WINDOW REPLACEMENT KIT, RH (BRONZE TINT)
1	1	1	1	D5654-1-105	WINDOW SEAL
1				D5621-041	SKYLIGHT WINDOW, LH (CLEAR)
	1			D5621-042	SKYLIGHT WINDOW, RH (CLEAR)
		1		D5621-043	SKYLIGHT WINDOW, LH (BRONZE TINT)
			1	D5621-044	SKYLIGHT WINDOW, RH (BRONZE TINT)
30*	30*	30*	30*	D5650-041	BUSHING
1	1	1	1	D5674-1	DRILL BIT
24*	24*	24*	24*	AN525-10R14	SCREW
24*	24*	24*	24*	NAS1149D0332J	WASHER
2	2	2	2	PR-1425	SEALANT (6 OUNCE SEMKIT, NOZZLES NOT INCLUDED)

* Extra hardware is provided.